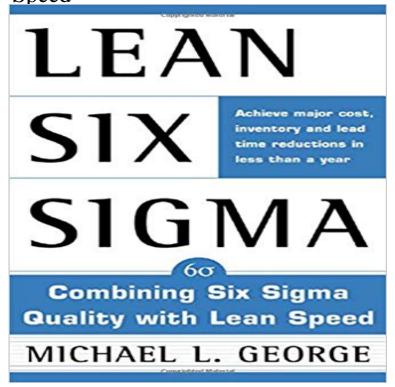
Lean Six Sigma: Combining Six Sigma Quality with Lean Production Speed



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